


**This specification describes articles of the material group**

# CPLA

**Material description:**

CPLA is a modified PLA (Poly-lactic acid) and consists of 100 percent renewable raw materials.

	<p><b>Automatenbecher CPLA</b> Article number: 15335</p>
---	--

Colour	Dimensions (Ø x H) (mm)	Weight (g)	Volume (ml)
Natural white	70,3 ± 0,3 x 90 ± 1	3.8 ± 5%	180

pcs./pack	pcs./carton	pcs./palette	Dimensions carton (LxWxH) (mm)
100	3000	72000	400x390x530

**Material/composition**

Material: CPLA is a modified PLA

**Storage**

Storage temperature: ambient temperature  
 Storage time: 2 years  
 Storage conditions: away from direct sunlight

**Purpose of use**

- Suitable for single use for aqueous, alcoholic, acidic and dairy food
- Short term contact (according migration test 2 hours).
- heat resistance : up to 85°C.

**Declaration of conformity**

These articles meet the following regulations and are suitable for direct contact with food:

This information is based on our current level of know-how and knowledge. Specifications can be adjusted at any time without advance warning.

**REGULATION (EC) No 2023/2006** on good manufacturing practice for materials and articles intended to come into contact with food

**REGULATION (EC) No 1935/2004** on materials and articles intended to come into contact with food and

**REGULATION (EU) No 10/2011** on plastic materials and articles intended to come into contact with food. And subsequent amendments until the date of the test report.

**SR 817.023.21** The Swiss Ordinance on Materials and Articles in Contact with Food

**Overall migration**

Tested under the following conditions (test report SQTS 2016L26734):

- filled by 85°C followed by 2 hours by 40°C in 40% ethanol, 3% acetic acid

The global migration values are below the limit of 10mg/dm<sup>2</sup> and 60mg/kg with the tested simulants.

**Specific migration**

No substances with a specific migration limit value were observed.

**Heavy metals**

No increased concentrations of lead, cadmium, mercury and chromium were detected. The limit of 100 mg/kg is not exceeded.

**Production site:** Taiwan

**Customs duty number:** 3924.1000

**Reclamation**

Deliveries, which differ from the listed specifications, will be withdrawn and replaced after review.

<p><b>Created by: STOL</b> <b>Date: 04.12.2017</b></p>	<p><b>Released by: MEI</b> <b>Andreas Meier (Head of Purchasing)</b></p> 
--	--

Pacovis AG  
Grabenmattenstrasse 19  
CH-5608 Stetten

Tel. +41 (0)56 485 93 93  
Fax. +41 (0)56 485 93 00  
[www.pacovis.ch](http://www.pacovis.ch)

This information is based on our current level of know-how and knowledge. Specifications can be adjusted at any time without advance warning.